

## Rigidur Nature Line joint adhesive



### Material

- Polyvinyl acetate dispersion-based industrial adhesive which contains no solvents or hazardous substances for the bonding of Rigidur H wall boards.

### Area of use

- For the quick and easy bonding of Rigidur gypsum fibreboards in wall, ceiling and roof structures in drywall construction and in combination with Rigidur H boards in wooden frame and prefabricated house construction.

### Substrate properties

- All board thicknesses are suitable for bonding.
- Ensure that the short edges of the boards are clean, smooth and free of dust. Cuts must be made cleanly to ensure a maximum joint width of 1 mm.

### Processing

- Rigidur Nature Line joint adhesive should be applied to the short edge of the first installed board direct from the cartridge using a standard gun; do not apply in a continuous line to the stud framework.
- The next board should be pressed against the joint adhesive and fastened to the substructure within 10 minutes.
- To ensure optimum bonding, the joint width should not exceed 1 mm.
- Excess joint adhesive should simply be removed with a scraper once hard to create a flush surface.
- Once this work is complete, the joints and fastening points can simply be filled with Rigidur joint filler to achieve a perfect surface finish.

### Safety information

- As for all Rigips products, the safety datasheet for this product can be supplied to professional processors on request or found at [www.rigips.de](http://www.rigips.de).

### Technical data

<b>Container sizes</b>	310 ml cartridge
<b>Material consumption</b>	15 ml/joint m
<b>Coverage</b>	Approx. 15 m <sup>2</sup> per cartridge
<b>Viscosity</b>	40,000 - 50,000 mPa s
<b>pH value</b>	4.5 - 6.5
<b>Processing time</b>	Approx. 10 minutes
<b>Processing temperature</b>	7 °C to 25 °C
<b>Storage</b>	Can be stored for at least 12 months unopened. Use up open cartridges promptly. Store protected from frost.

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